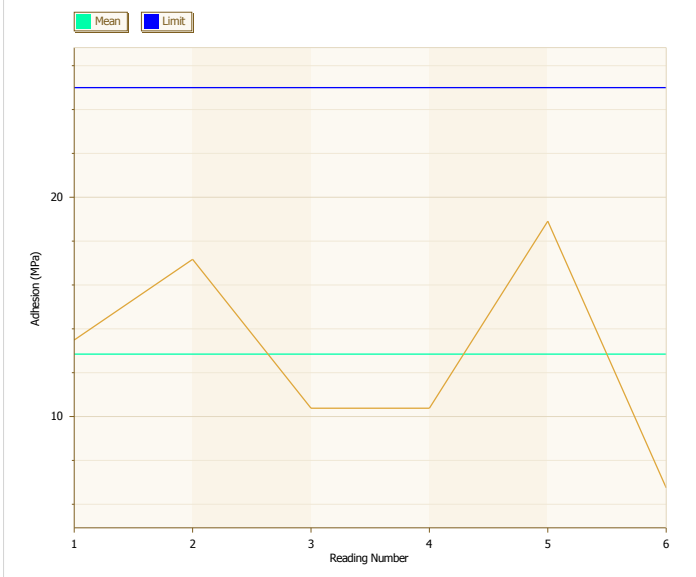


Inspection Report - Adhesion

DYCOTE\
DYCOTE 20

Individuals / Run Chart



Project

Name	DYCOTE
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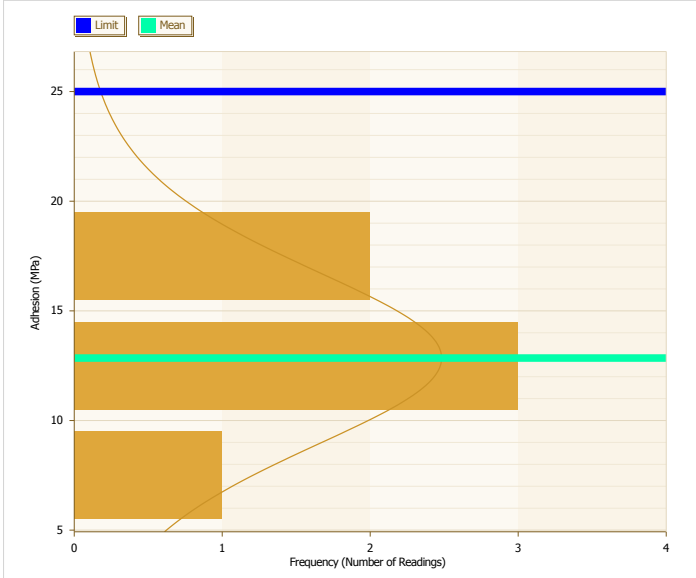
Gauge

Type	Elcometer 510
PCB Serial #	PB04510
Serial #	PB17084
User ID	

Batch

Name in Gauge	DYCOTE 20
User ID	DYCOTE 20
Created Date	08/08/2014 10:00:50
Updated Date	08/08/2014 10:00:50
First Reading Date	08/08/2014 10:02:44
Last Reading Date	08/08/2014 10:10:11
Dolly Size	20mm
Pull To	Limit
Limit	25.00 MPa
Layers	1
Hold Time	2.00s
Target Rate	1.00 MPa/s
Skirt Type	Standard 20mm (I/D:30mm O/D:40.4mm)
Cutter	None

Histogram



Statistics

# Readings	6
Mean	12.847 MPa
Maximum	18.91 MPa
Minimum	6.75 MPa
Standard Deviation (σ)	4.587 MPa
Mean + 3 σ	26.608 MPa
Mean - 3 σ	-0.915 MPa
Coefficient of Variation	35.7%
# Readings < Limit	6 (100.0%)

Inspection Report - Adhesion

DYCOTE\
DYCOTE 20

Date & Time	#	Attribute	Adhesion (MPa)	Pull Chart/Photo
08/08/2014 10:02:44	1	50% B 50% A/B	13.49	 
08/08/2014 10:05:00	2	70% B 30% Y/Z	17.17	 
08/08/2014 10:06:19	3	90% A/B	10.38	 
08/08/2014 10:07:27	4	100% A/B	10.38	 
08/08/2014 10:09:01	5	80% B 10% B/Y	18.91	 

Inspection Report - Adhesion

DYCOTE\
DYCOTE 20

Date & Time	#	Attribute	Adhesion (MPa)	Pull Chart/Photo
08/08/2014 10:10:11	6	100% B/Y	6.75	